

**Work Order ID 83975**

Monday, April 30, 2012 3:27:03 PM

**\*83975\***Ship *tomorrow*  
~~not~~ Page 1

Item ID: D206-540-013

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Heli-Utility-Basket

Stop **\*NS2\***

Start Date: 5/4/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 5/25/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan: *MP*Date: *12-04-30*

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D206-540

Rev J

100

0.00

**\*100\***

DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D206-540-013  
CHG 006 *JB 6/10/17*

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

*12/45/160*

111

0.00

**\*111\***

Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D206-540

*1 0 BL 12-5-17*



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**\*83975\***

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Item ID: D206-540-013

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Heli-Utility-Basket

Stop **\*NS2\***

Start Date: 5/4/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 5/25/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

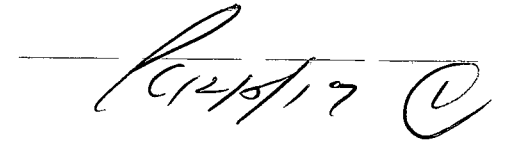
Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-540-013								
	Location: _____								
	PPP rev: <u>SHIP</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									



MLJ 12/05/17  
MF 12-05-17

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Page 1

Work Order ID: 83975

Parent Item: D206-540-013

Parent Item Name: Heli-Utility-Basket

Start Date: 5/4/2012

Required Date: 5/25/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:I Revised as per Rev I 05-12-07 JLM

IPP Rev:J reformat 06.04.04 EC

IPP Rev:K 07-03-20 As per DSI9361 JLM

DD verf:EC

IPP Rev:L 10.09.29 fixe route seq

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-16A Bolt		Purchased	No			110	Each	93.0000	2	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST352		93							
				117441		47							
				118628		1							
				120986		45				120986			
AN4-20A Bolt		Purchased	No			110	Each	740.0000	3	3			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		50							
				116419		50							
				ST359		690							
				117514		51							
				119127		139							
				121060		200				121060			
				121541		300							
AN4-22A Bolt		Purchased	No			110	Each	189.0000	2	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST359		189							
				114523		1							
				116419		49							
				118628		89				118628			
				120930		50							

10

JB

JB

JB 12/05/12

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Work Order ID: 83975

Parent Item: D206-540-013

Parent Item Name: Heli-Utility-Basket

Start Date: 5/4/2012

Required Date: 5/25/2012

Start Qty: 1.00

Required Qty: 1.00

AN5-17A	Purchased	No	110	Each	144.0000	4	4	✓
Bolt								JB

Location	Loc Qty	Loc Code
338	60	
121181	60	121181
ST338	84	
117872	34	
121541	50	

AN960JD416	Purchased	No	110	Each	30.0000	5	5	✓
Washer								JB

Location	Loc Qty	Loc Code
ST351	30	
116289	10	
119097	20	

AN960JD516	Purchased	No	110	Each	0.0000	4	4	✓
Washer								JB

AN960JD8	Purchased	No	110	Each	0.0000	4	4	✓
Washer								JB

AN970-4	Purchased	No	110	Each	240.0000	1	1	✓
Washer								JB

Location	Loc Qty	Loc Code
ST344	240	
115936	11	
116900	3	
120308	3	
120644	30	
121285	193	121285

D2258-170	Manufactured	No	110	Each	7.0000	1	1	✓
Label - 170/b								JB

Location	Loc Qty	Loc Code
ST505	7	
46950	7	46950

D2330-041	Manufactured	No	110	Each	0.0000	1	1	✓
Basket Base Assembly								JB

83977

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Page 3

Work Order ID: 83975

Parent Item: D206-540-013

Parent Item Name: Heli-Utility-Basket

Start Date: 5/4/2012

Required Date: 5/25/2012

Start Qty: 1.00

Required Qty: 1.00

D2330-043

Manufactured

No

83976

110

Each

0.0000

1

1

Basket Lid Assembly

D2332-041

Manufactured

No

110

Each

8.0000

1

1

Lid Prop Assembly 6.69" long

Location

Loc Qty

Loc Code

ST512

8

77353

8

D2530

Manufactured

No

79486

110

Each

9.0000

1

1

Handle Weldment

Location

Loc Qty

Loc Code

ST506

9

82895

9

D2535

Manufactured

No

110

Each

2.0000

2

2

Spring

Location

Loc Qty

Loc Code

ST504

2

77488

2

D2537

Manufactured

No

110

Each

74.0000

2

2

Bushing

Location

Loc Qty

Loc Code

ST504

74

82896

74

D2728-3

Manufactured

No

110

Each

0.0000

0

0

Dart Logo label

D2931

Manufactured

No

110

Each

448.0000

4

4

Bumper

Location

Loc Qty

Loc Code

ST504

448

46064

448

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Page 4

Work Order ID: 83975  
Parent Item: D206-540-013  
Parent Item Name: Heli-Utility-Basket

Start Date: 5/4/2012

Required Date: 5/25/2012

Start Qty: 1.00

Required Qty: 1.00

D3723-1  
Bushings

Manufactured No

110 Each 10.0000

6

6

Location

Loc Qty

Loc Code

ST062

10

66495

6

66763

4

3X 66495

3X 66763

MS20600-AD4W3

Purchased No

110 Each 1,104.0000

4

4

Cherry Rivets

Location

Loc Qty

Loc Code

ST321

971

111636

36

117601

3

118626

592

120308

340

WA018

133

107939

133

4/8/06

MS21042L3

Purchased No

110 Each 3,207.0000

2

2

Nut

Location

Loc Qty

Loc Code

ST300

3207

117441

16

117885

32

118451

5

118927

3

119017

1158

119075

158

121349

835

121444

1000

121349

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Page 5

Work Order ID: 83975

Parent Item: D206-540-013

Parent Item Name: Heli-Utility-Basket

Start Date: 5/4/2012

Required Date: 5/25/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

5,728.0000

9

9

✓ JB

Nut

Location

Loc Qty

Loc Code

ST300

5728

119075

728

121011

2000

121444

3000

121011

MS21042L5

Purchased

No

110

Each

1,269.0000

4

4

✓ JB

Nut

Location

Loc Qty

Loc Code

ST300

1269

116105

5

116548

43

117611

30

119109

1191

119109

NAS43DD4-46N

Purchased

No

110

Each

61.0000

3

3

✓ JB

SPACER

Location

Loc Qty

Loc Code

ST279

61

111886

61

111886

D2249-041

Manufactured

No

111

Each

2.0000

2

2

✓ JB

Fitting Assembly

Location

Loc Qty

Loc Code

ST511

2

73068

2

73068

AN320-4

Purchased

No

113

Each

22.0000

3

3

✓ JB

Nut

Location

Loc Qty

Loc Code

ST345

22

110399

22

110399

12/05/12

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Work Order ID: 83975

Parent Item: D206-540-013

Start Date: 5/4/2012

Required Date: 5/25/2012

Parent Item Name: Heli-Utility-Basket

Start Qty: 1.00

Required Qty: 1.00

AN380-2-2 Cotter Pins	Purchased	No	113	Each	979.0000	3	3	✓ JB
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST345	979				
			16895	979				
AN4-12 Bolt	Purchased	No	113	Each	38.0000	2	2	✓ JB
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST357	38				
			118626	1				
			119775	25				
			120986	12				
AN4-12A Bolt	Purchased	No	113	Each	667.0000	2	2	✓ JB
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST357	667				
			115422	4				
			119775	50				
			120423	588				
			121524	25				
AN4-21A Bolt	Purchased	No	113	Each	61.0000	2	2	✓ JB
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST359	61				
			118706	61				
AN4-5A Bolt	Purchased	No	113	Each	1,002.0000	8	8	✓ JB 12/05/12
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST355	1002				
			117508	2				
			120562	1000				

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Page 7

Work Order ID: 83975

Parent Item: D206-540-013

Parent Item Name: Heli-Utility-Basket

Start Date: 5/4/2012

Required Date: 5/25/2012

Start Qty: 1.00

Required Qty: 1.00

<b>AN4-6</b> Bolts	Purchased	No	113	Each	114.0000	<b>1</b>	1	✓ JB
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST356	114				
			13437	49				
			19691	50				
			9599	15		9599		
<b>ANS-17A</b> Bolt	Purchased	No	113	Each	144.0000	<b>2</b>	2	✓ JB
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			338	60				
			121181	60		121181		
			ST338	84				
			117872	34				
			121541	50				
<b>AN960JD416</b> Washer	Purchased	No	113	Each	30.0000	<b>19</b>	19	✓ JB
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST351	30				
			116289	10				
			119097	20				
<b>AN960JD516</b> Washer	Purchased	No	113	Each	0.0000	<b>2</b>	2	✓ JB
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST344	240				
			115936	11				
			116900	3				
			120308	3				
			120644	30				
			121285	193		121285		
<b>AN970-4</b> Washer	Purchased	No	113	Each	240.0000	<b>4</b>	4	✓ JB 12/05/15

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Page 8

Work Order ID: 83975

Parent Item: D206-540-013

Parent Item Name: Heli-Utility-Basket

Start Date: 5/4/2012

Required Date: 5/25/2012

Start Qty: 1.00

Required Qty: 1.00

D2012-107

Glevis

Manufactured No

113 Each 24.0000

0

1

✓ JB

Location

Loc Qty

Loc Code

ST

24

82039

24

82039

113 Each 92.0000

4

4

✓ JB

Location

Loc Qty

Loc Code

ST504

92

73307

1

77047

24

79465

67

77047

113 Each 56.0000

1

1

✓ JB

Location

Loc Qty

Loc Code

Mezz

56

10671

56

10671

113 Each 8.0000

2

2

✓ JB

Location

Loc Qty

Loc Code

ST010

4

79481

4

ST016

4

76082

4

79481

76082

113 Each 36.0000

2

2

✓ JB

12/05/15

Location

Loc Qty

Loc Code

ST010

36

44039

36

44039

D2259

Label

Manufactured No

113 Each 56.0000

1

1

✓ JB

Location

Loc Qty

Loc Code

Mezz

56

10671

56

10671

113 Each 8.0000

2

2

✓ JB

Location

Loc Qty

Loc Code

ST010

4

79481

4

ST016

4

76082

4

79481

76082

113 Each 36.0000

2

2

✓ JB

12/05/15

Location

Loc Qty

Loc Code

ST010

36

44039

36

44039

D2526

Bushing

Manufactured No

113 Each 36.0000

2

2

✓ JB

12/05/15

Location

Loc Qty

Loc Code

ST010

36

44039

36

44039

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Work Order ID: 83975

Parent Item: D206-540-013

Parent Item Name: Heli-Utility-Basket

Start Date: 5/4/2012

Required Date: 5/25/2012

Start Qty: 1.00

Required Qty: 1.00

<b>D2748</b> Clevis	Manufactured	No	113	Each	47.0000	<b>2</b>	2	✓ JB
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST017	47				
			34511	18				
			61245	29				
<b>D2749-1</b> Strut	Manufactured	No	113	Each	2.0000	<b>1</b>	1	✓ JB
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST513	2				
			40489	2				
<b>D2749-7</b> Strut	Manufactured	No	113	Each	1.0000	<b>1</b>	1	✓ JB
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST514	1				
			45664	1				
<b>D2814</b> Strut	Manufactured	No	113	Each	4.0000	<b>2</b>	2	✓ JB
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST265	4				
			73061	4				
<b>D3396-3</b> Spacer	Manufactured	No	113	Each	27.0000	<b>4</b>	4	✓ JB 12/05/15
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			FG	10				
			26772	10				
			ST041	17				
			73349	17				

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Work Order ID: 83975

Parent Item: D206-540-013

Parent Item Name: Heli-Utility-Basket

Start Date: 5/4/2012

Required Date: 5/25/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Nut

Purchased

No

113

Each

5,728.0000

4

4

✓

JB

Location

Loc Qty

Loc Code

ST300

5728

119075

728

121011

2000

121444

3000

121011

MS21042L5

Nut

Purchased

No

113

Each

1,269.0000

2

2

✓

JB

Location

Loc Qty

Loc Code

ST300

1269

116105

5

116548

43

117611

30

119109

1191

119109

MS27039-4-11

Screw

Purchased

No

113

Each

46.0000

0

1

✓

JB

12/05/15

Location

Loc Qty

Loc Code

ST292

46

104016

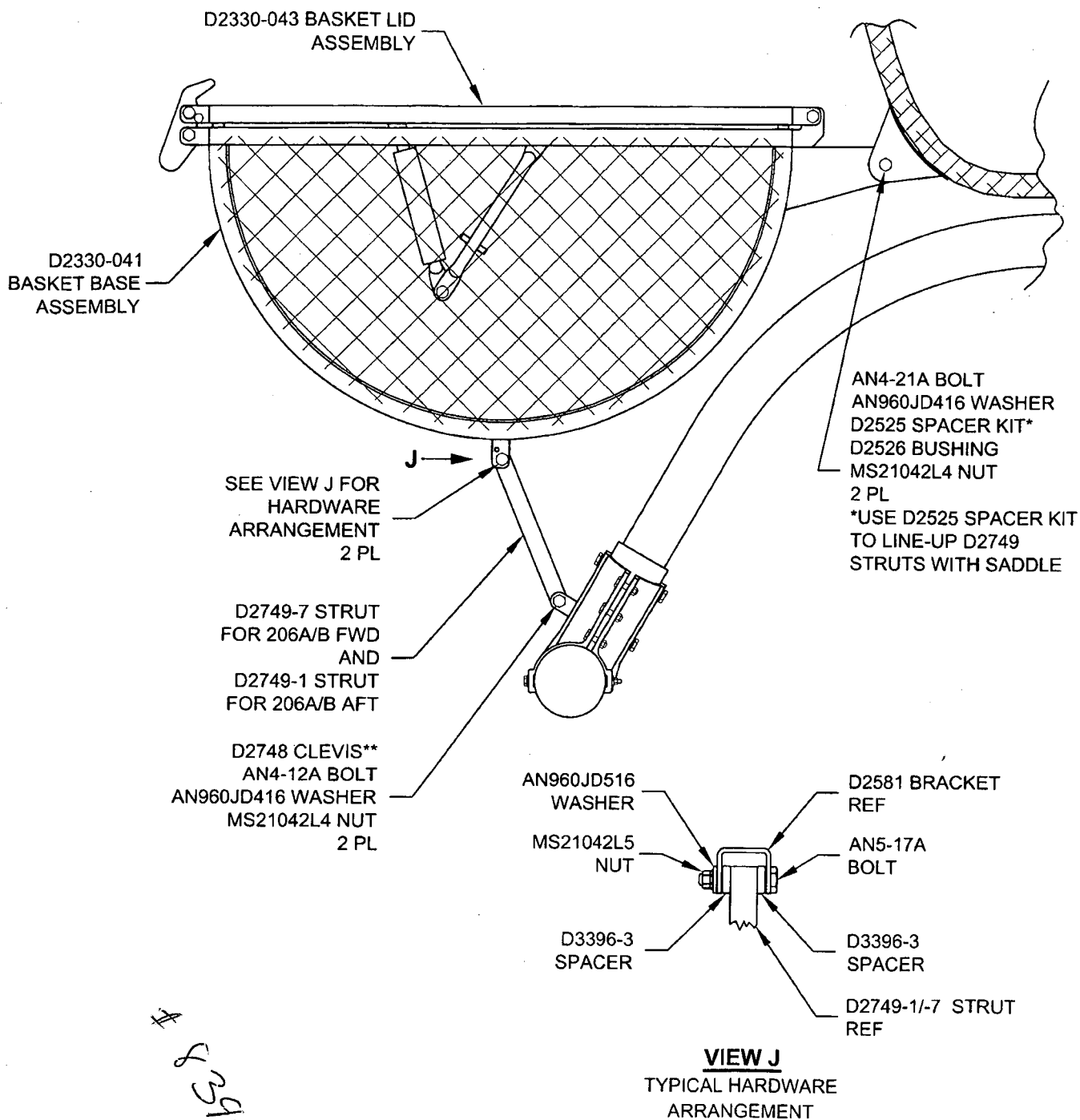
46

104016

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### VIEW A-A (SECTION B-B SIMILAR)

D206-540-013 (206 A/B) ONLY

#### \*\*NOTE:

REPLACE EXISTING SADDLE WASHER WITH D2748 CLEVIS AND RE-ATTACH USING EXISTING SADDLE HARDWARE

DESIGN	KE	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KE		
CHECKED	PH	DRAWING NO. D206-540	REV. J
MFG. APPR.	N/A		SHEET 6 OF 8
APPROVED	AM	TITLE	SCALE
DE APPR.	AM	UTILITY BASKET INSTALLATION	NTS
DATE	09.02.09	COPYRIGHT © 1994 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

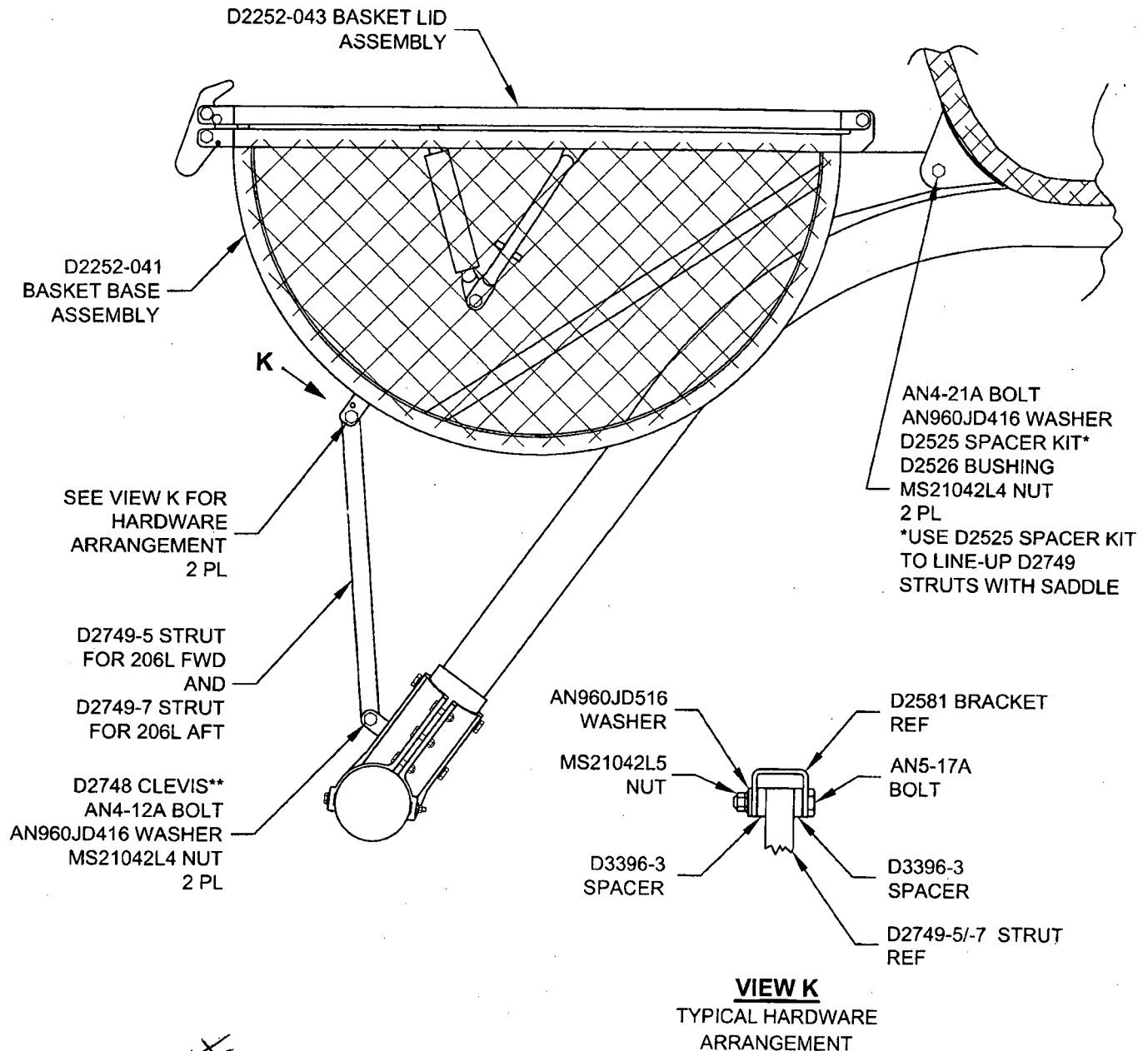
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



### VIEW D-D (SECTION E-E SIMILAR)

D206-540-011 (206 L/L1/L3/L4) ONLY

**\*\*NOTE:**  
REPLACE EXISTING SADDLE WASHER WITH D2748 CLEVIS AND RE-ATTACH USING EXISTING SADDLE HARDWARE

DESIGN	KE	<b>DART AEROSPACE LTD</b>	
DRAWN	<del>KE</del>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PA	DRAWING NO.	REV. J
MFG. APPR.	N/A	D206-540	SHEET 7 OF 8
APPROVED	MAN	TITLE	SCALE
DE APPR.	<del>MAN</del>	UTILITY BASKET INSTALLATION	NTS
DATE	09.02.09	COPYRIGHT © 1994 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			



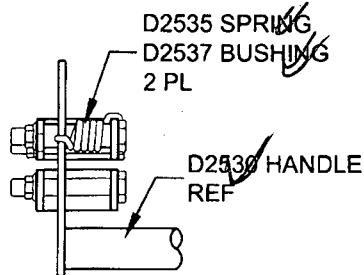
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**SPRING DETAIL**

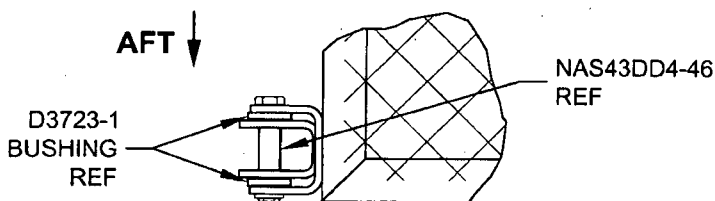
D2931 BUMPER  
MS20600AD4W3 RIVET  
AN960JD8 WASHER  
4 PL

AN5-17A BOLT  
AN960JD516 WASHER  
MS21042L5 NUT  
4 PL

AN3-16A BOLT  
MS21042L3 NUT  
2 PL

D2530 HANDLE

**LATCH DETAIL**



**VIEW H-H: HINGE DETAIL**

3 PL

**OUTBOARD**

BASKET LID  
ASSEMBLY

AN4-22A BOLT  
AN960JD416 WASHER  
AN970-4 WASHER, 2X  
MS21042L4 NUT  
2 PL

AN4-20A BOLT  
AN960JD416 WASHER  
D3723-1 BUSHING  
NAS43DD4-46  
D372301 BUSHING  
AN960JD416 WASHER  
MS21042L4 NUT  
3 PL

D2332-041 PROP  
ASSEMBLY AFT  
END ONLY

BASKET BASE  
ASSEMBLY

**PROP ARM & HINGE DETAIL**

END VIEW, LOOKING FWD

# 85975

DESIGN	KE	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JS		
CHECKED	PH	DRAWING NO. D206-540	REV. J
MFG. APPR.	N/A		SHEET 8 OF 8
APPROVED	JM	TITLE	SCALE
DE APPR.	CH	UTILITY BASKET INSTALLATION	NTS
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Qty -011	Qty/ -013	Part No.	Description
X	X	D206-540-011	BASKET INSTL'N - BELL 206L/L1/L3/L4
	X	D206-540-013	BASKET INSTL'N - BELL 206A/B
	1	D2012-107	CLEVIS
	4	D2022-101	SPACER
2	2	D2249-041	BRACKET
1		D2252-041	BASKET ASSEMBLY
1		D2252-043	LID ASSEMBLY
1	1	D2258-170	PLACARD
1	1	D2259	PLACARD*
	1	D2330-041	BASKET ASSEMBLY
	1	D2330-043	LID ASSEMBLY
1	1	D2332-041	LID-PROP ASSEMBLY
2	2	D2525	SPACER KIT
2	2	D2526	BUSHING
1	1	D2530	HANDLE WELDMENT
2	2	D2535	SPRING
2	2	D2537	BUSHING
2	2	D2748	CLEVIS
	1	D2749-1	STRUT
1		D2749-5	STRUT
1	1	D2749-7	STRUT
	2	D2814	STRUT
4	4	D2931	BUMPER
4	4	D3396-3	SPACER
6	6	D3723-1	BUSHING
2	2	AN3-16A	BOLT
8	8	AN4-5A	BOLT
	1	AN4-6	BOLT
	2	AN4-12	BOLT
2	2	AN4-12A	BOLT
3	3	AN4-20A	BOLT
2	2	AN4-21A	BOLT
2	2	AN4-22A	BOLT
6	6	AN5-17A	BOLT
	3	AN320-4	NUT
	3	AN380-2-2	COTTER PIN
20	27	AN960JD4.16	WASHER
6	6	AN960JD5.16	WASHER
4	4	AN960JD8	WASHER
4	5	AN970-4	WASHER
4	4	MS20600AD4W3	RIVET
2	2	MS21042L3	NUT (OR MS21042-3)
9	9	MS21042L4	NUT (OR MS21042-4)
6	6	MS21042L5	NUT (OR MS21042-5)
	1	MS27039-4-11	SCREW
3	3	NAS43DD4-46	SPACER

\*NOTE: Placard D2259 to be installed in cockpit near the airspeed indicator.

DESIGN	KE	<b>DART AEROSPACE LTD</b>	
DRAWN	J	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PH	DRAWING NO.	REV. J
MFG. APPR.	N/A	D206-540	SHEET 2 OF 8
APPROVED	AMP	TITLE	SCALE
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